



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBT400229-05
Job Sheet 173517



Part No: RBT400229-05

Job Qty: 10 ea

Part Name: Back



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/2/18

Job Tracking No:

Due Date: 3/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBT400229 Rev 2 IPP Rev A 18.02.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		3/8/18	0.00	0.00	Start Up Machining		
110	Mori Seiki	10 pcs		3/9/18	0.00	20.00	MORI NV5000-1		7/11/18 A.S. 18-10-29
120	QC	10 pcs		3/9/18	0.00	0.00	QC2-2		
130	QC	10 pcs		3/9/18	0.00	0.00	QC8		5.A 18-11-01
150	Outsource	10 pcs		3/9/18	0.00	0.00	Outsource4		0718-11-01
160	Packaging	10 pcs		3/9/18	0.00	0.00	Packaging2		NOV 07 2018
170	QC	10 pcs		3/9/18	0.00	0.00	QC6		NOV 07 2018 68
180	Packaging	10 pcs		3/9/18	0.00	0.00	Packaging3-1		9-89
190	QC21-SA	10 Ea		3/9/18	0.00	0.00	QC21		NOV 08 2018

Part Op 110 - 1-Machine as per folio FB 966 FOLIO REV: DWG REV: 2-Debur

Descriptions: 120 - Engrave T/N and/or P/N number using Marktronic engraver as per DWG.

150 - Issue P/O to ATG: P0041543 - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.000X3.000	6061T6 Bar 1.000 X 3.000	4.9000 ft (.49 ea)	90-Start up Operation	S052133

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B1.000X3.000	5	0	0

Part Specifications



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

could not be found.

Plex 3/2/18 2:03 PM Dart.lajeunesse.marie

Container No: S122360



Part: RBT400229-05

Job No: 173517

Serial No/Batch: S122360

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 10/29/18

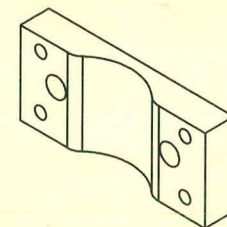
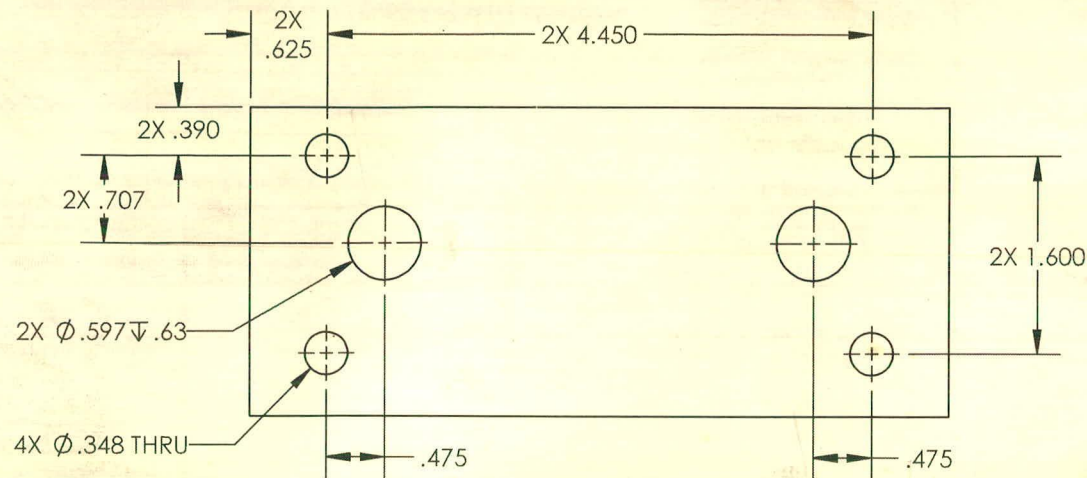
485

NOT A VOW
BUT A VOW
SUGGESTION

1/1/50

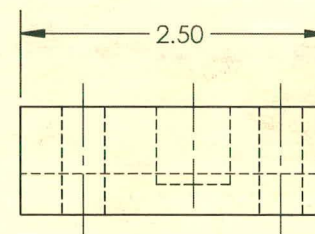
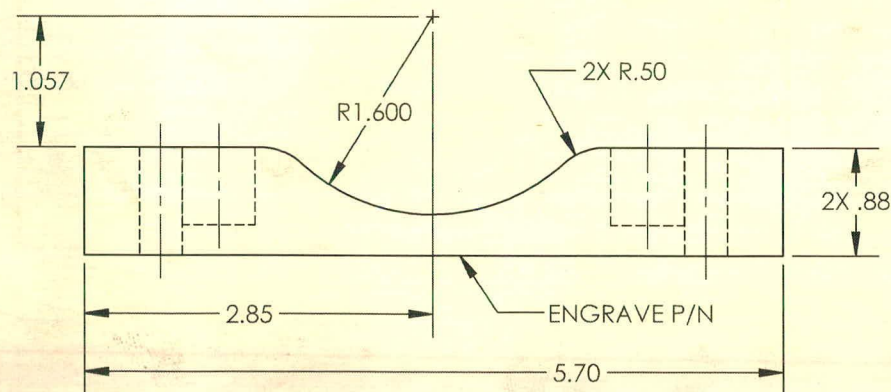
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REVISIONS			DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION			
2	17-0059	-05 CH'D DIM WAS .88 IS 2X .88; REMOVED DIM 2.225 (x2), 1.750, 3.500; ADDED DIM 2X .625, .475,	3/15/2017	SM	JAG



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 175517413
1803-02



(-05)

BACK

DART AEROSPACE	
TITLE PULLER ASSEMBLY	
DWG NO. RBT400229-05	REV 2
MATL 6061	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH CLEAR ANODIZE	.XXX ± .005 FRACTIONS ± 1/8
SPEC MIL-A-8625F, TYPE II, CLASS I	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125 ✓
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES
CHECKED: DD 03/17/2017	.015 x 45° OR .015R
OPPS APPR: AA 03/20/2017	2. DIMENSIONAL LIMITS APPLY
QA APPR: JL 03/29/2017	AFTER PLATING
APPROVED: JAG 04/06/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
SCALE 1:1.5	USED ON MODEL
DATE 8/5/2010	BELL 407
	SHEET 4 OF 7

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment ☐	☐ No Re-verification	☐ Pressure/Forced	☐ Temperature/Cure	☐ Power Loss/Surge	☐ Positioned Wrong		
Design ☐	☐ Operator	☐ Bending	☐ Set-up	☐ Folio/Program	☐ Outside Dimensions		
Doc/Data ☐	☐ Offset/Setup	☐ Centre Not Concentric	☐ BOM/Route	☐ Grain	☐ Over/Under tolerance		
Equip/Tooling ☐	☐ Supplier	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Part Incorrect		
Handling/Pre ☐	☐ Training	☐ Crimp/Kink/Ripple/Wave	☐ Inspection Incomplete/Unqualified	☐ Wrong Stock Pulled	☐ Part Lost/Missing		
Material ☐	☐ Use for Testing	☐ Cuffs	☐ Contamination	☐ Out of Sequence	☐ Part Moved		
Internal Transport ☐	☐ Poor Information	☐ Crushing	☐ Countersink	☐ Off-set	☐ Drawing		
Tribal Knowledge ☐	☐ Rushing	☐ Heat Treat	☐ Cut Too Short	☐ Mislabeled	☐ Finish		
LOA ☐	☐ Product Improvement	☐ Wave/Twist in Tube	☐ Instructions Incomplete/Unclear	☐ Fit/Function	☐ Misread		
Substation ☐	☐ Process Improvement	☐ Marks/Chatter	☐ Drill Holes	☐ Misaligned/off center	☐ Turning Sequence		
Past Expiry Date ☐	☐ Manufacturing Process	OTHER : _____					
Misidentified ☐	☐ Past Due						



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO041573

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalonde, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041573
PO Date: 11/2/18
Due Date: 11/9/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Phone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	180097	RBE350A93-3501-20	Extraction Tool, Hydraulic Pump Pulley Bearing -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant As Per Dwg RBE350A93-3501-20 Rev. E -Certificate of Conformity is required	Firmed	-	11/9/18	24 pcs	0 pcs	24 pcs	\$7.13/pcs	\$171.12

24 x

NOV 07 2018

Line Item Note ** let me know for fastest possible ETA **

2	184526	D5576-1	Deflector, Upper, Cable Cutter : Various STC's Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5576 Certification of Conformity is required.	Firmed	-	11/9/18	10 pcs	0 pcs	10 pcs	\$12.22/pcs	\$122.20
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10 x

NOV 07 2018



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Canada

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PURCHASE ORDER **PO041573**

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
Line Item Note Can we get this one by Monday?? :(											
3	184911	646.9710	Body Issue P/O to ATG : Hard Black Anodize Color Black and Prime as per Dwg 646.9700	Firmed	-	11/9/18	11 pcs	0 pcs	11 pcs	\$17.22/pcs	\$189.42
Line Item Note ** Can we have by Nov. 8? **											
4	173517	RBT400229-05	Back -Issue P/O to ATG: ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	-	11/9/18	10 pcs	0 pcs	10 pcs	\$7.13/pcs	\$71.30
Line Item Note ** Only need back for Nov. 12 :D **											
										Grand Total:	\$554.04

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/6/18 1:16 PM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916439

Date: 06-Nov-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 24 ea	Part: RBE350A93-3501-20 ✓ Extraction Tool, Hydraulic Pum Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 24029 PO: PO041573 ✓ Line: 1	Rev: E	
✓ 10 ea	Part: RBT400229-05 ✓ Back Anodize per MIL-A-8625F, Type II, Class 1, Clear, Water Sealant .0004-.0010" (.4 - 1 mils) Job: 24032 PO: PO041573 ✓ Line: 4	Rev: 2	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>06/11/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			

DAS
68
9-89

Made in Canada.

